



# TECHNICAL BULLETIN

No. 1 of 2022 – Modified **Pulsar**® Precision Control and Junction Boxes

## Background

As part of the continuing effort to improve our products, we have incorporated major upgrades into the design of the **Pulsar**® Precision control boxes. To facilitate easier installation and maintenance of the feeder in the field, modifications have been made to the control box and feeder junction box wiring. Additionally, the control box modifications improved the overall build quality of the feeder assembly.

## Problems Identified

- Current control box is hard wired directly to the junction box located on the front of the hopper using a 6-wire gray cable
- Supplementary wiring of the control box and junction box is performed by a 3<sup>rd</sup> party supplier prior to packaging and shipping of the feeder to the customer. This increases the level of quality checks required for possible missteps.
  - Components that require additional wiring into the feeder junction box and control box includes the feed and wash solenoid valves, high level switch, and flow switch

## Solutions

- Redesigned control box and junction box feeder cable with a 4-wire waterproof connector
  - Control Box feeder connector cable length: 1 ft [3 m]
  - Junction Box feeder cable length: 9 ft [2.7 m]
- Control box and junction box come fully pre-wired, tested, and certified operational from the manufacture, except for the feeder high level switch
- The high-level switch is the only wiring required from our 3<sup>rd</sup> party supplier, mitigating confusion and errors from multiple component wiring
- Feeder junction box cable is pre-installed through the back of the feeder hopper for a ready to go connection with the control box cable in the field
- The main control box is now completely separated from the junction box
- A part number is created for the junction box for procurement of either the control box or junction box separately

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## New Field Installation Instructions

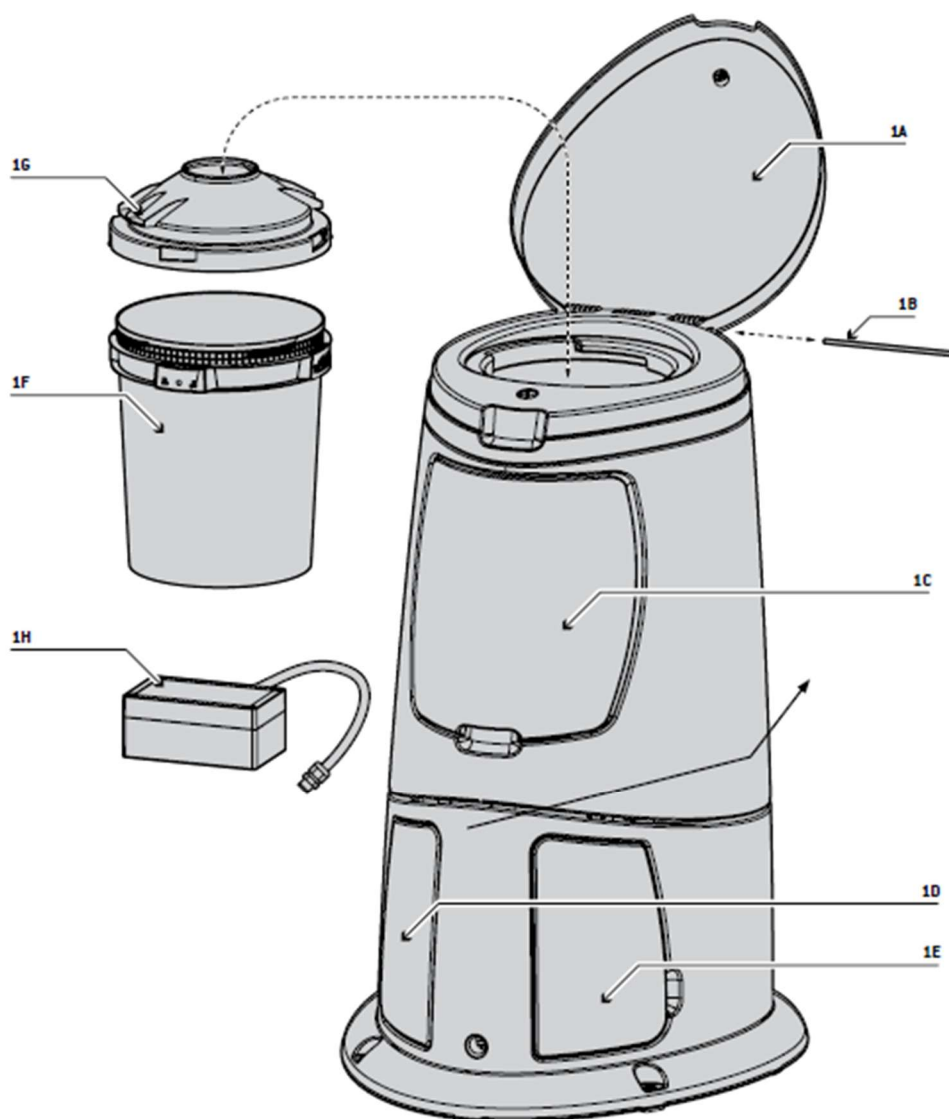
### Connect the Control Box to the Feeder

1. Connect the feeder control cable on the control box (second from the left) to the main cable coming out of the back of the feeder hopper
2. Orient the notch of both connectors so they can be pushed in together. The 4 pin connectors from the control box and the feeder are keyed so they fit together in only one orientation.
3. Once mated, turn the locking ring clockwise until hand tight. (The connectors are sealed to IP68 when mated correctly.)

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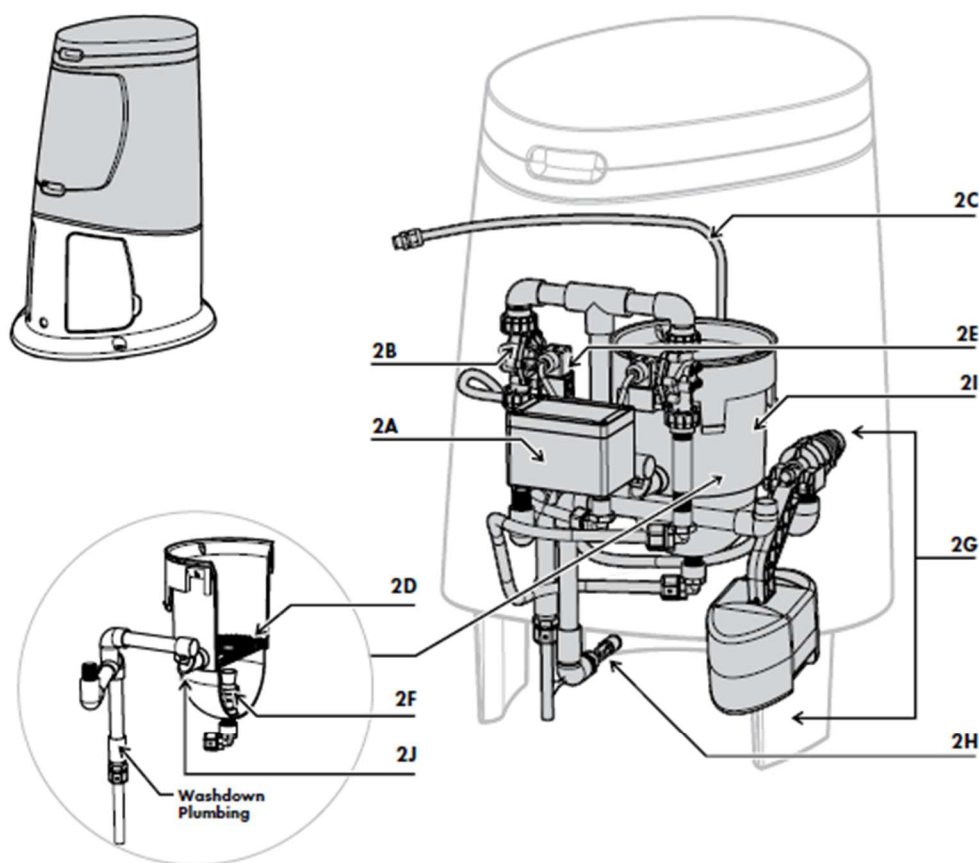
## New Control Box and Feeder Cable View and Parts List



No	Description	Part Number
<b>1: HOPPER AND BASE EXTERIOR COMPONENTS (if applicable, use both part numbers when placing order)</b>		
1A	Pulsar® Lid / lid label	73409
1B	Hinge Pin and Retainer Clip	N/A
1C	Pulsar® Front Cover / Cover Label	73410
1D	Left Cover	73225
1E	Right Cover	73226
1F	Bucket - 50 lbs Pulsar® Plus	30170
1G	Bucket Funnel	73215
1H	Pulsar® Control Box / Control Box Label	73411

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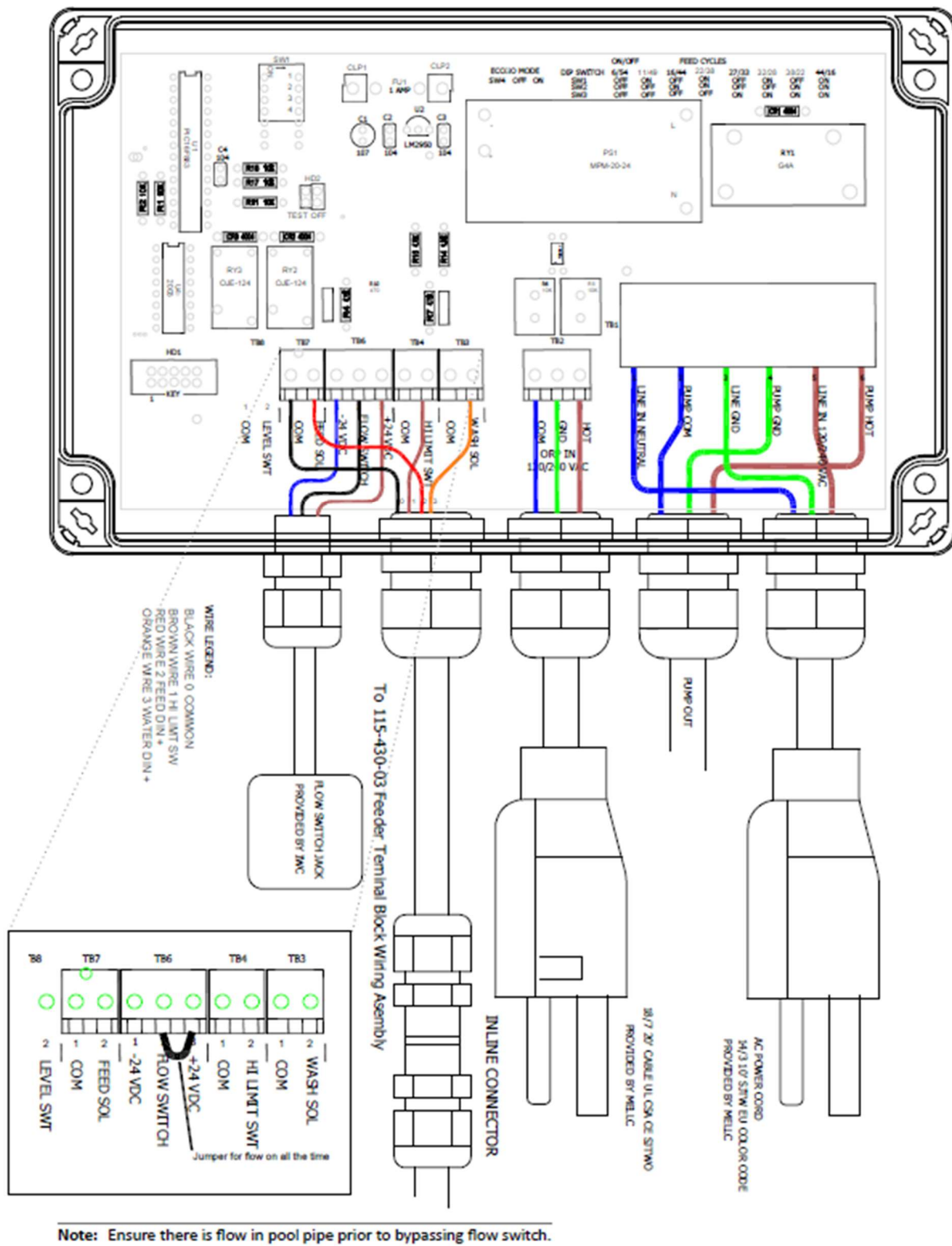


No	Description	Part Number
<b>2: HOPPER INTERIOR COMPONENTS</b>		
2A	Junction Box	8000136
2B	Solenoid Valve	79664
2C	Junction Box Cable (Comes with Junction Box)	N/A
2D	Grid Basket	73220
2E	DIN Cables	73261
2F	Chlorinator, HCE Nozzle	73085
2G	Emergency Shutoff Valve	73241
2H	High Level Switch	79840
2I	HCE Bowl	73219
2J	3/4" HCE Bowl discharge drain, 45° cut	N/A

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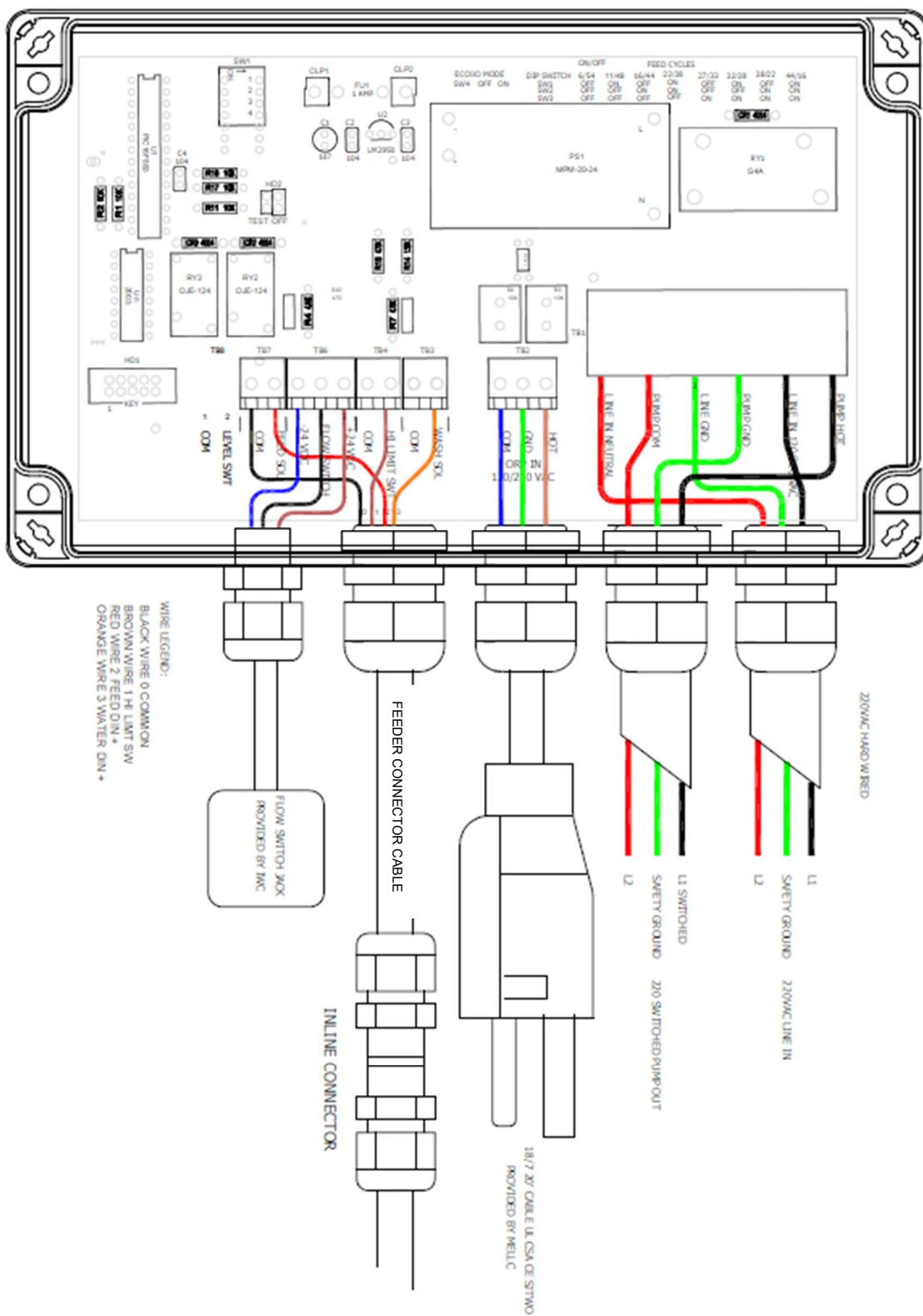
## New Wiring Schematic – 115 VAC Control Box



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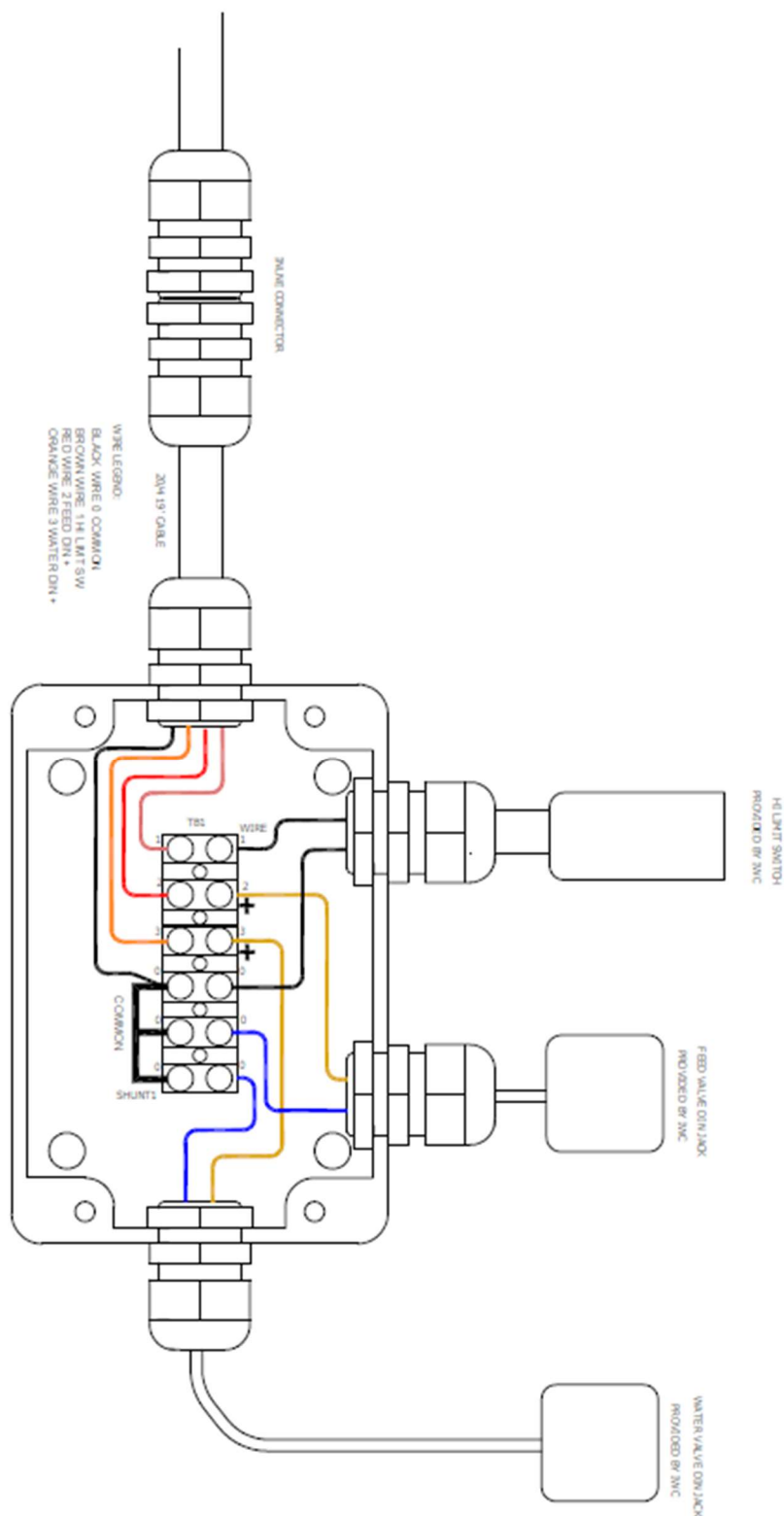
## New Wiring Schematic – 230 VAC Control Box



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## New Wiring Schematic - Feeder Junction Box



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