



TECHNICAL BULLETIN

No. 1 of 2021 – Bucket Funnel Clip Replacement

Background

As part of the continuing effort to improve our products and keep adequate inventory of chemical products, Sigura has added a second supplier of plastic pails for our Briquettes.

Problems Identified

- This requires that we modify the clips used on the funnel of our dustless loading system to accommodate the different threads used by the respective manufacturers of the pails for their lids.

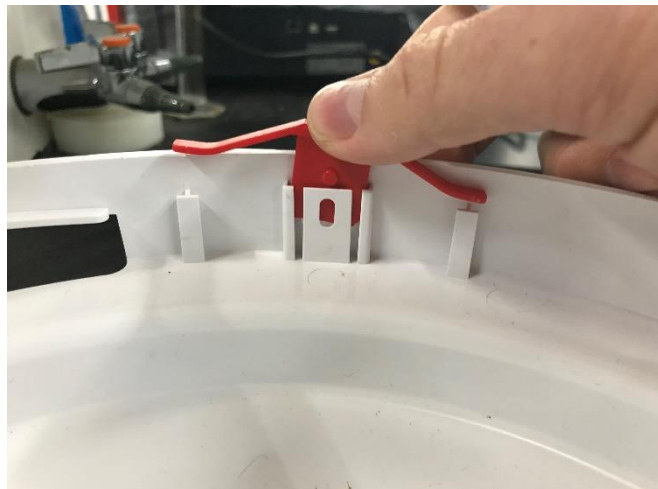
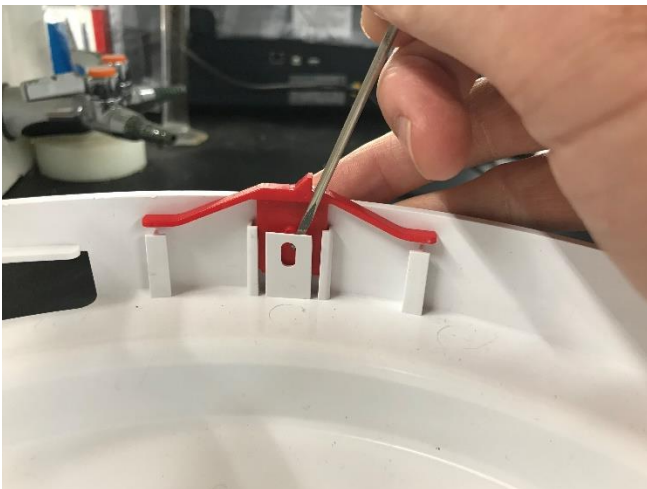
Solution

- Sigura has designed a clip that will facilitate the use of the funnel on either of the pails lid locking feature.

Removal Procedure

Retrofitting Clips onto Existing Funnels

It is first necessary to remove the existing clips from the funnel. Use a thin flat headed screwdriver to remove the old clip being careful not to deflect the plastics on the funnel too much. See left image below. Complete removal of old clips. See right image below.



Install New Clips in Funnel

Install new Clips as show in photos below.

